

Eastern Mennonite University  
Board of Trustees  
**FAITH AND STUDENT LIFE COMMITTEE**  
Friday, March 28, 2008

Athletic Suite Conference Room, Lower Level-University Commons

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**Agenda**

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| 1:15 pm | 1. Devotional and Prayer  | Brian Martin Burkholder<br>Director of Campus Ministries  |
| 1:25 pm | 2. Review of minutes, November 9, 2007                          | Kathy Keener Shantz   |
| 1:30 pm | 3. Review of agenda   | Kathy Keener Shantz   |
| 1:40 pm | 4. Campus Ministries Outcomes and Practices                     | Brian Martin Burkholder<br>Director of Campus Ministries  |
| 2:30 pm | 5. Break  |   |
| 2:45 pm | 6. Residential Living and Learning Task Force                   | Ken L. Nafziger<br>VP for Student Life, Chair<br>Jan Kauffman<br>Director of Housing and Residence Life |
| 3:30 pm | 7. Multicultural Services: Past, Present, and Future Directions | Melody Pannell<br>Director of Multicultural Services  |
| 4:15 pm | 8. Wrap-up and Committee Adjournment                            | Kathy Keener Shantz   |